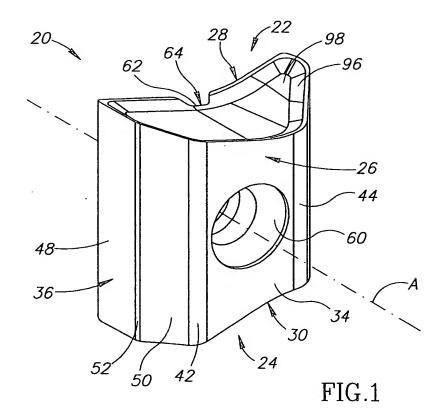
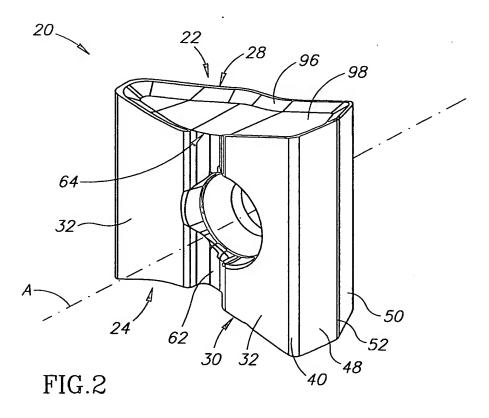
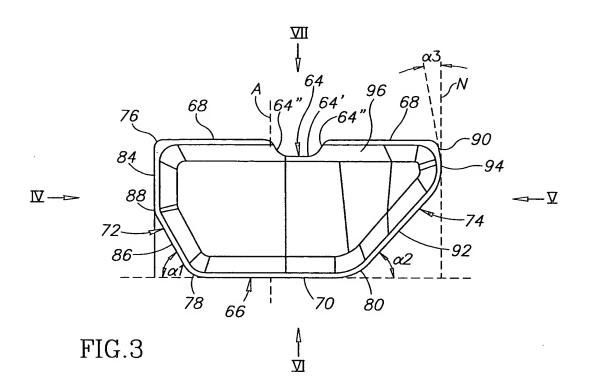
1 itle: 1 angential Cutting Insert and Milling Cutter Inventor: Satran, et al. Filed: April 1, 2004 Atty Dkt: 1084 1510.1; Phone: 703-394-2216 Sheet 1 of 9







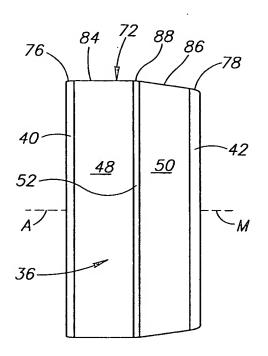
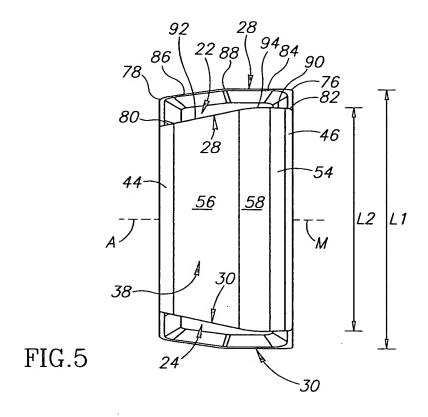


FIG.4



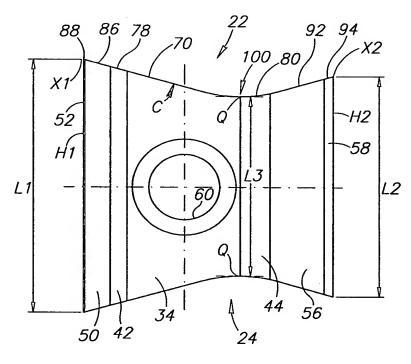


FIG.6

Title: Tangential Cutting Insert and Milling Cutter Inventor: Satran, et al. Filed: April 1, 2004 Atty Dkt: I084 1510.1; Phone: 703-394-2216 Sheet 4 of 9

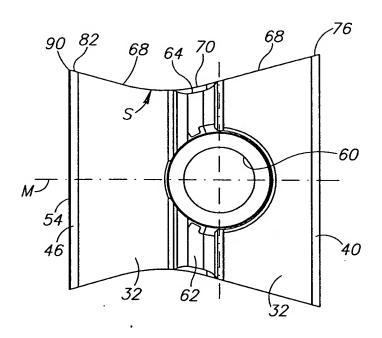
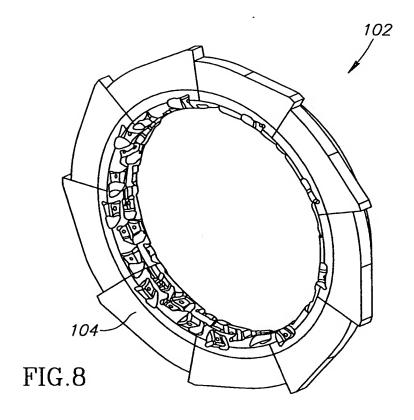


FIG.7



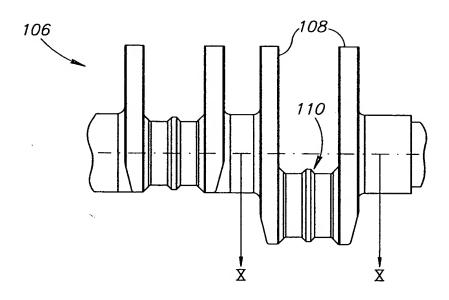
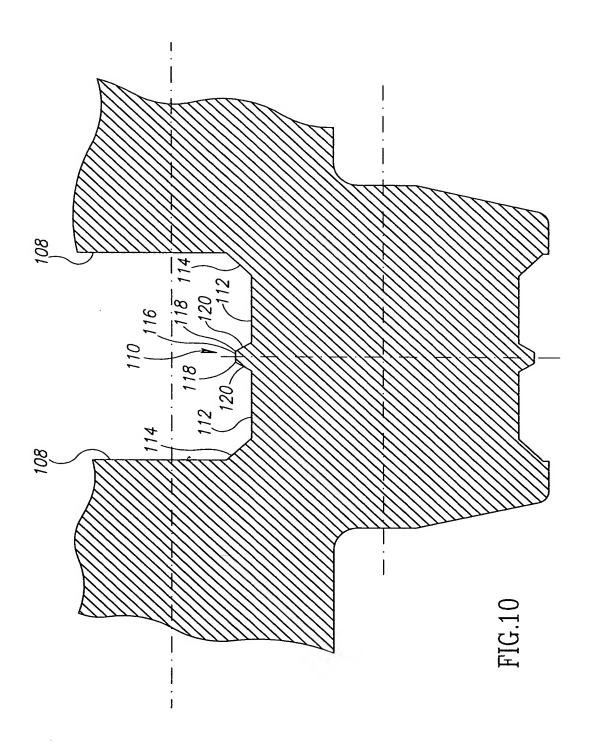
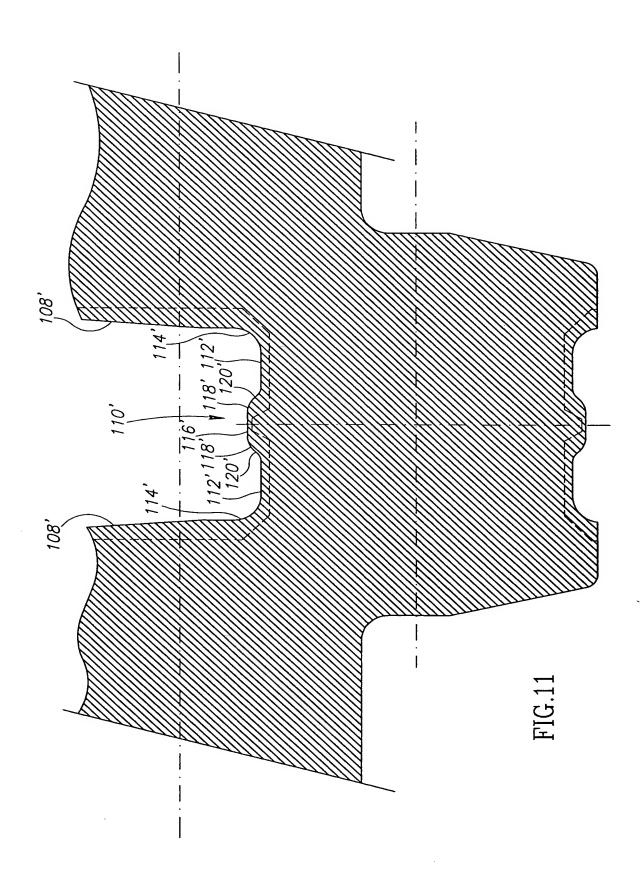


FIG.9





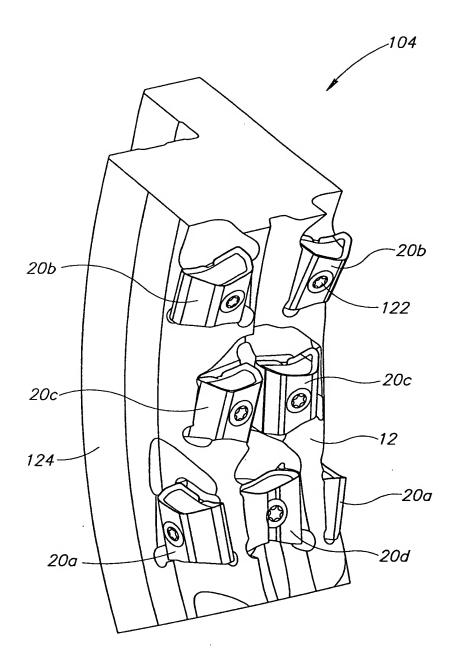


FIG.12

